



MANKO

WINDOW SYSTEMS INC.

450 Series Accessory Details

Table of Contents

Inside Glaze.....	1-2
Receptors.....	3-4
Splayed Mullion.....	5
Sub-Sills.....	6
Grid Profiles.....	7

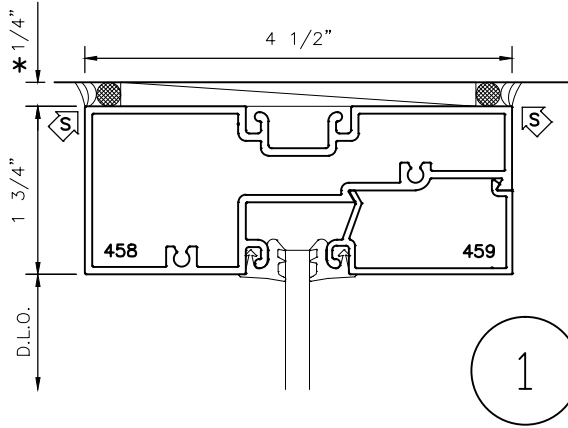


MANKO

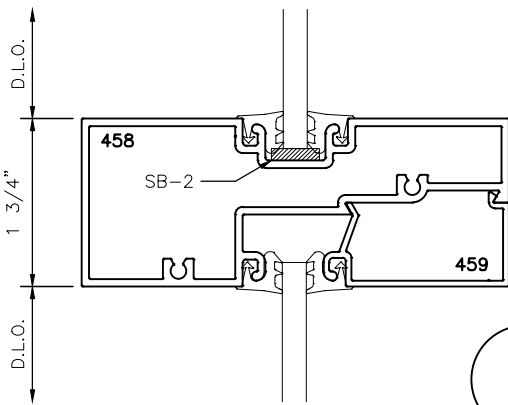
450

1 3/4" X 4 1/2" NON-THERMAL STOREFRONT INSIDE GLAZE DETAILS

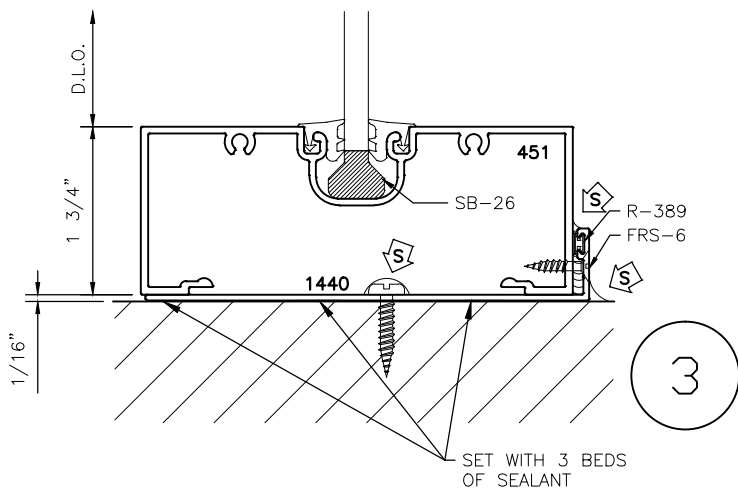
* MINIMUM RECOMMENDED FOR THERMAL ISOLATION.
INCREASE AS REQUIRED TO COMPLY WITH SEALANT
MANUFACTURERS' INSTRUCTIONS



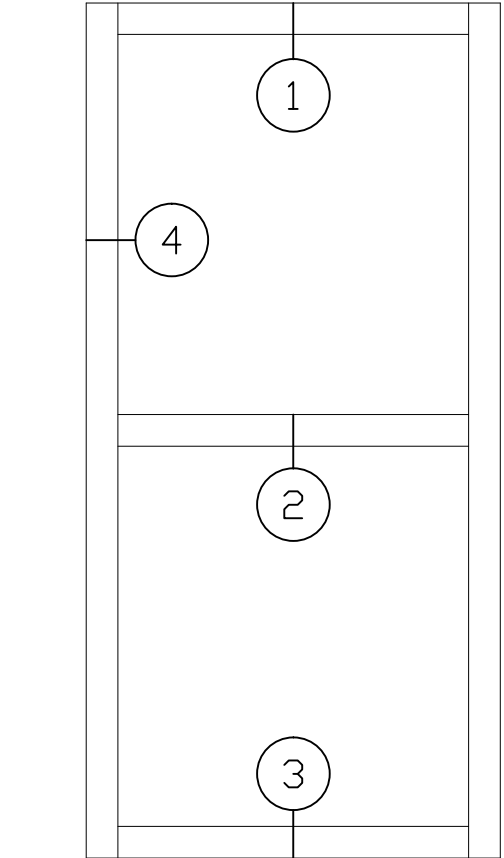
1



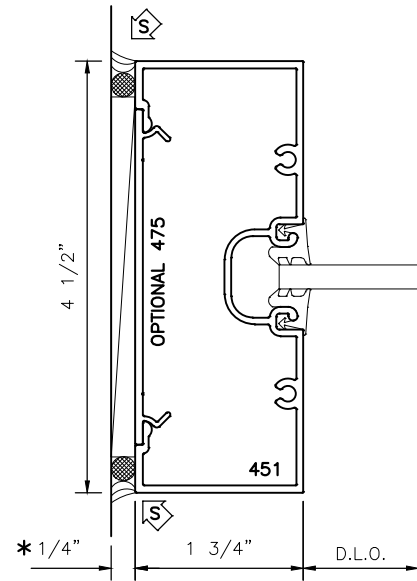
2



3



4



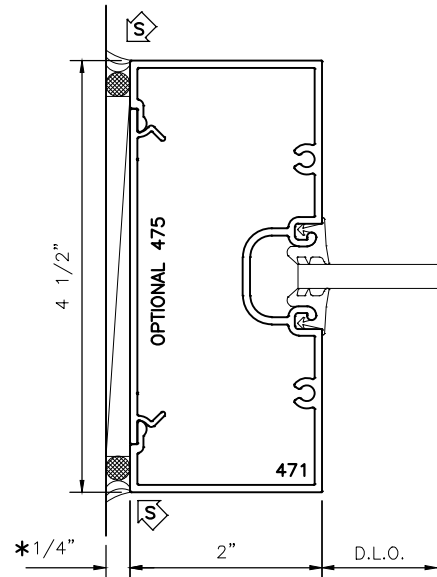
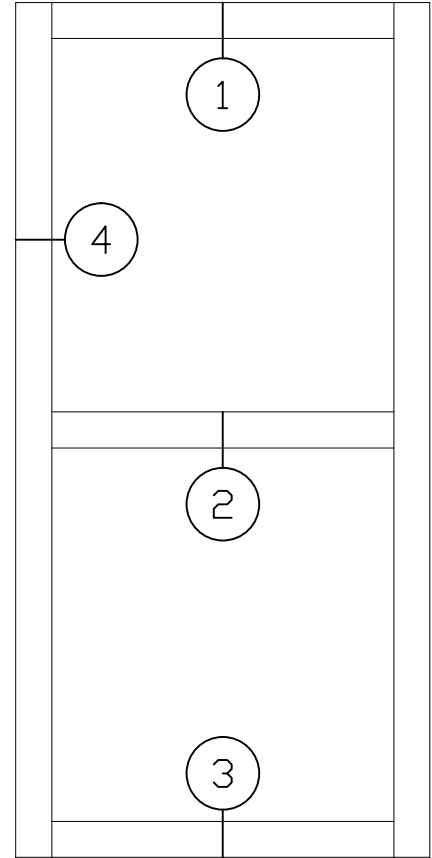
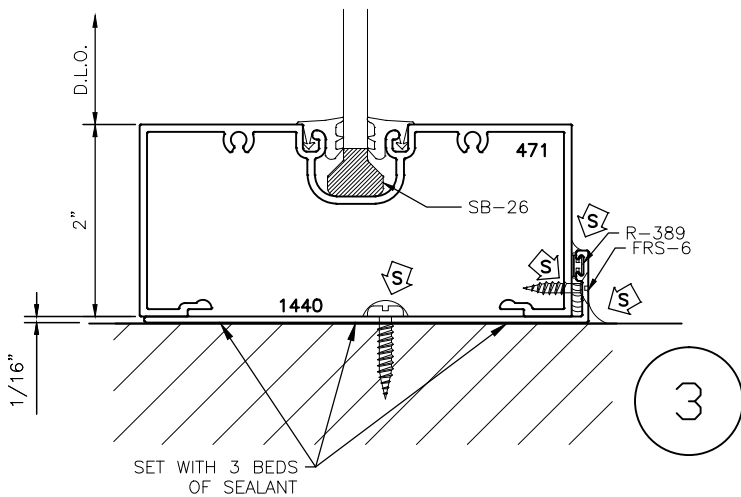
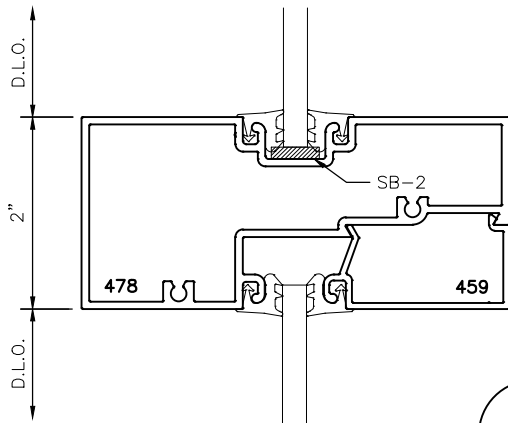
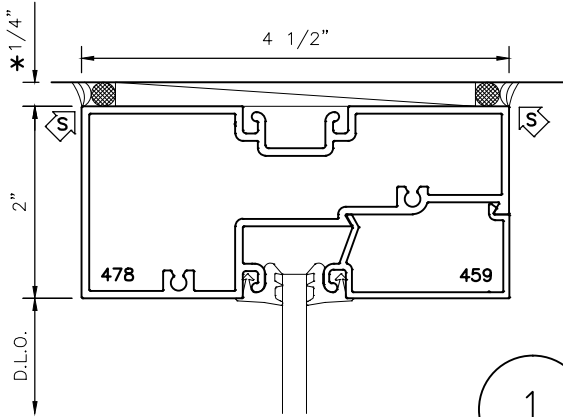


MANKO

450

2" X 4 1/2" NON-THERMAL STOREFRONT INSIDE GLAZE DETAILS

* MINIMUM RECOMMENDED FOR THERMAL ISOLATION. INCREASE AS REQUIRED TO COMPLY WITH SEALANT MANUFACTURERS' INSTRUCTIONS



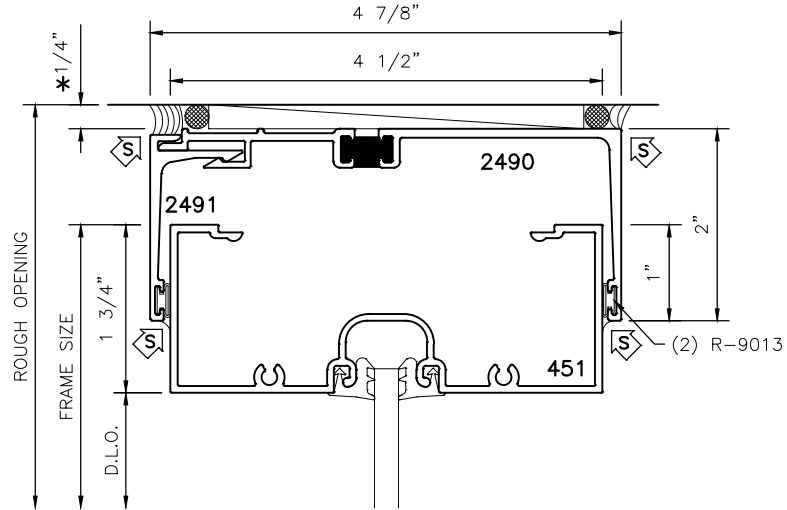


MANKO

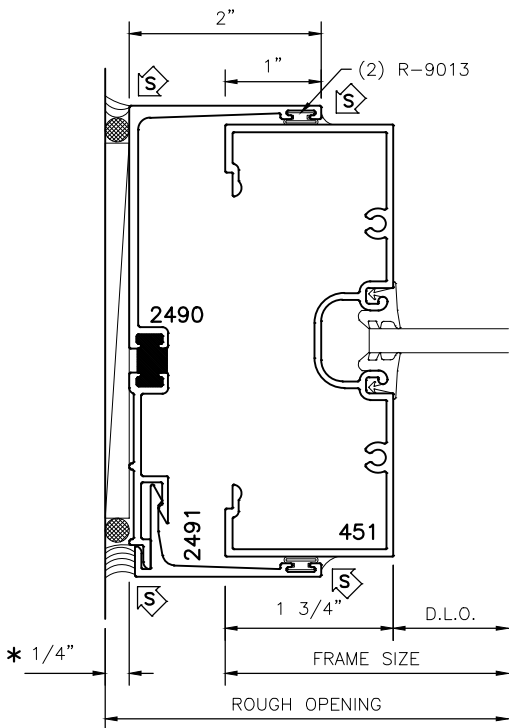
450

1 3/4" X 4 1/2" NON-THERMAL STOREFRONT RECEPTOR DETAILS

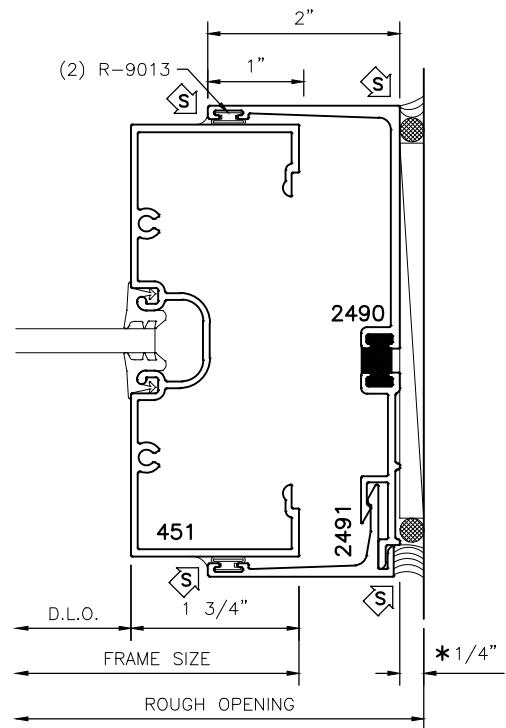
* MINIMUM RECOMMENDED FOR THERMAL ISOLATION. INCREASE AS REQUIRED TO COMPLY WITH SEALANT MANUFACTURERS' INSTRUCTIONS



HEAD



LEFT JAMB



RIGHT JAMB

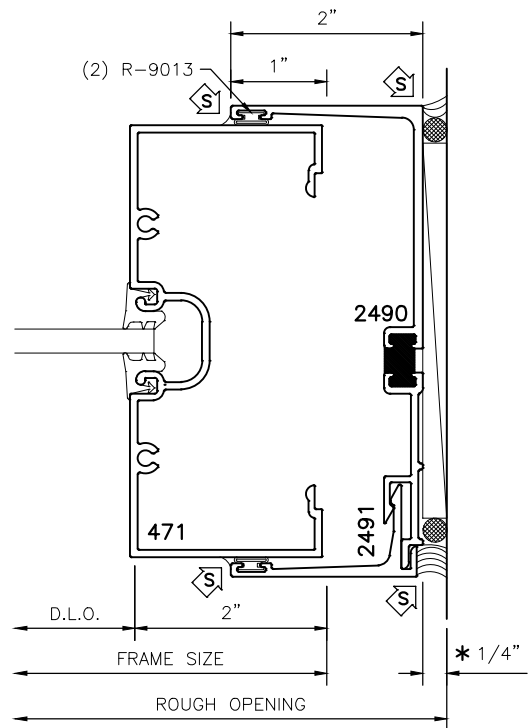
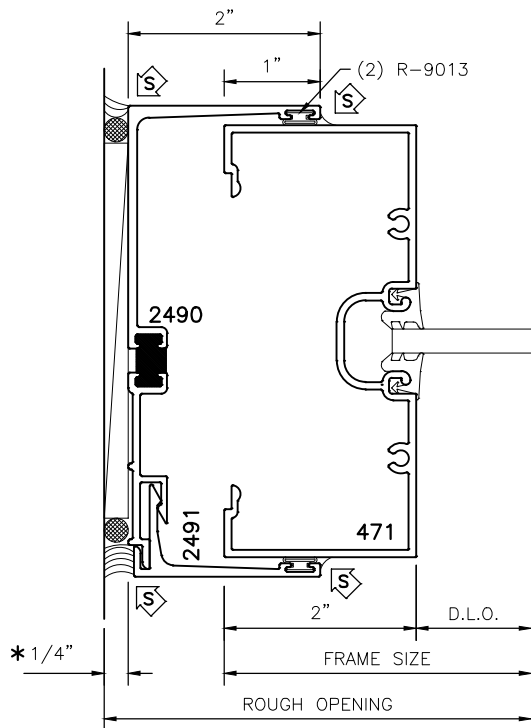
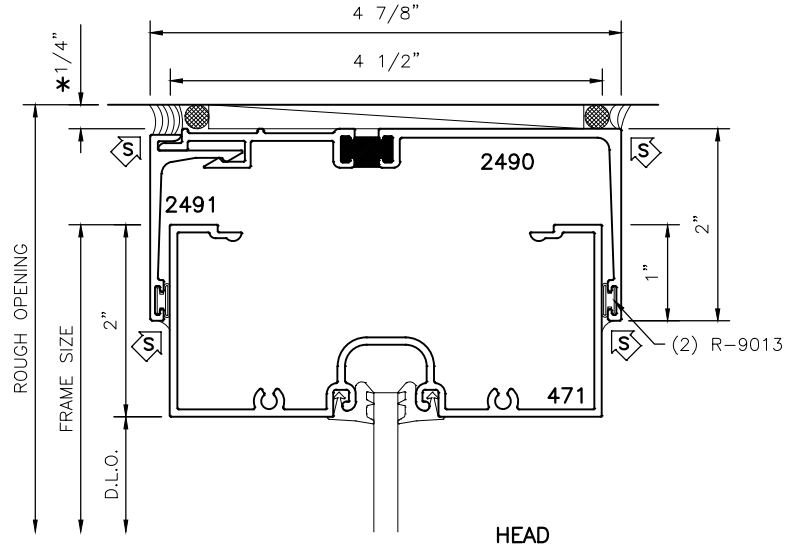


MANKO

450

2" X 4 1/2" NON-THERMAL STOREFRONT RECEPTOR DETAILS

* MINIMUM RECOMMENDED FOR THERMAL ISOLATION. INCREASE AS REQUIRED TO COMPLY WITH SEALANT MANUFACTURERS' INSTRUCTIONS

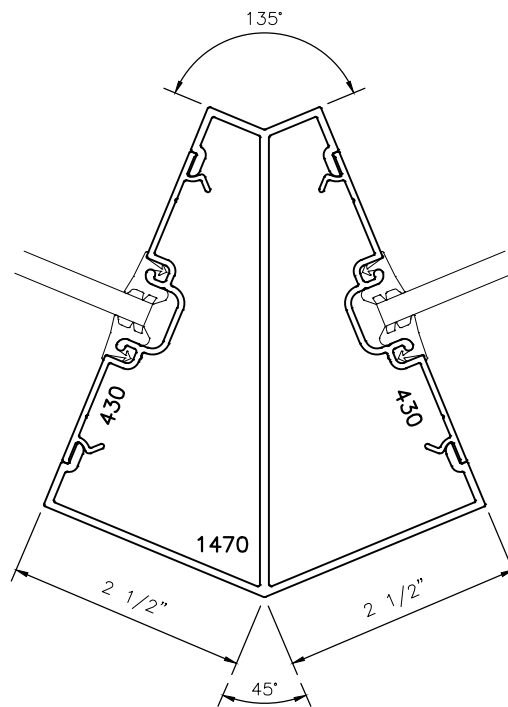




MANKO

450

**4 1/2" NON-THERMAL
STOREFRONT
SPLAYED MULLION DETAIL**



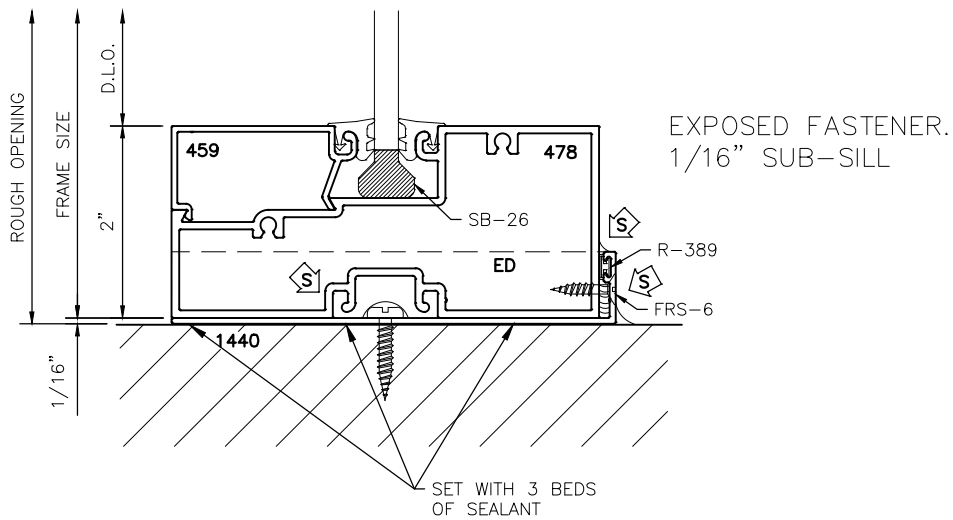
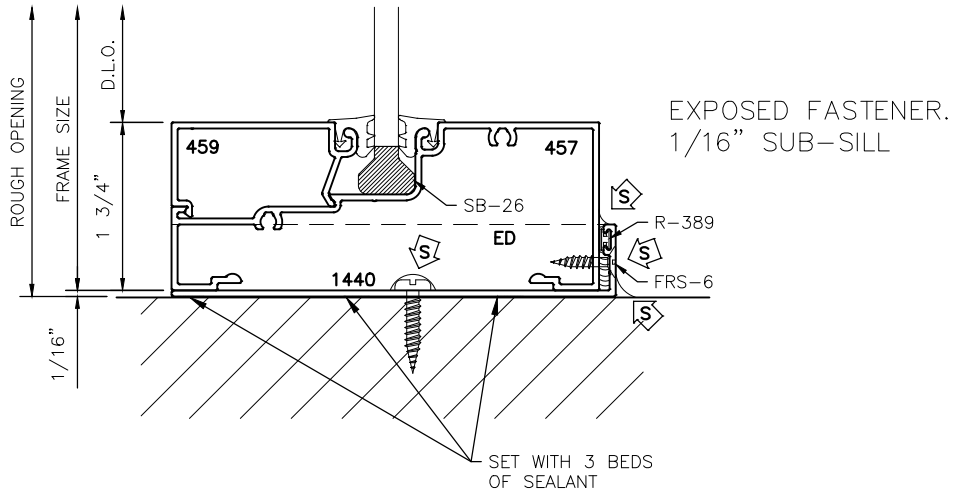


MANKO

450

4 1/2" NON-THERMAL STOREFRONT SUB-SILL DETAIL

*MINIMUM RECOMMENDED FOR THERMAL ISOLATION.
INCREASE AS REQUIRED TO COMPLY WITH SEALANT
MANUFACTURERS' INSTRUCTIONS

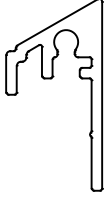




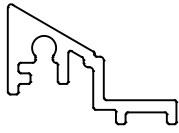
GRID PROFILES

Storefront & Curtain Wall

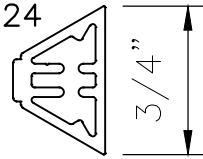
2471



2470



824



890

