

# Manko Standard Stock Paint Colors

## AAMA 2605 - High Performance Fluoropolymer Coatings



### Durability

In 2000, Manko Window Systems, Inc. invested in the first dedicated AAMA 2605 powder coat paint line in the United States. This paint line utilizes a multi-stage high tech pretreatment system for proper pretreatment and conversion coating of aluminum extrusions prior to painting. The paint is then electrostatically applied to assure uniform thickness of coating and to eliminate sags, runs, and other series blemishes. Manko chose to implement a powder coat paint line instead of a liquid paint line due to product durability and environmentally responsible considerations.

Manko uses AAMA 2605 compliant Fluoropolymer powder coatings. These fluoropolymer coatings are suitable for any of Manko's aluminum products and carry a standard 10-year warranty, with the option it increase to 20 years.

The following page you will find Manko's 20 standard colors, however additional and custom colors are available. For custom color matching, it is strongly recommended a physical sample be sent to Manko

- Architectural powder coatings are thermosetting fluoropolymers ensuring superior film integrity
- Powder coating offers superior abrasion resistance at around 4H hardness, compared to H-HB for liquid)
- In abrasion testing, powder significantly outperforms liquid
- The need for replacements and touch-ups is greatly reduced
- Helps protect against mechanical damage in high use and high traffic areas
- Architectural powder coatings carry improved color and gloss retention

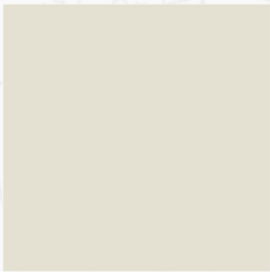
### Environmentally Responsible

- Contains no VOCs or toxic compounds
- Standard non-chrome pretreatment
- Overspray is reclaimed and recycled, resulting in up to 90% utilization rate
- Waste products are non-hazardous and do not require special disposal conditions

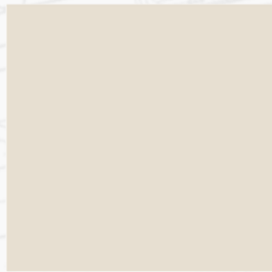
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## Standard Colors



Bone White



Colonial White



Ivory



Sandstone



Beige



Sierra Tan



Seawolf



Slate Gray



Charcoal Gray



Military Blue



Interstate Blue



Arcadia Green



Hemlock Green



Interstate Green



Forest Green



Hartford Green



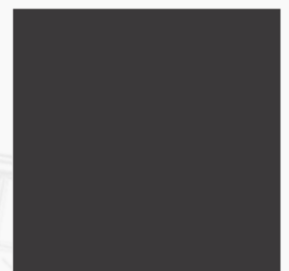
Classic Dark  
Bronze



Colonial Red



Boysenberry



Black

Image color is for reference only; exact color may vary from brochure. Manko Window Systems, Inc. strongly recommends final color approval of actual production line samples. Manko Window Systems, Inc. does not guarantee that these colors will match those of other companies despite the color names being identical. Color samples available upon request.